



Environmental Product Summary, EMEA

Layout Studio®

Design Story: Efficient Thinking

Conceived with the person in mind and the belief that place can help people do more, Layout Studio is a light-scaled solution that is available around the globe. The highly flexible design can be easily modified to support the ever-evolving needs of individuals and groups.

Layout Studio's lean design uses minimal components and is easy to install, reconfigure, and relocate. The result is a solution that reduces build time, material, and cost.

Developed by our International R&D teams in Europe and Asia, Layout Studio's design was driven by research from around the globe. Core components are designed and tested internationally, and materials are sourced locally so manufacturing can take place near the final destination.

Herman Miller's Design Protocol

Our commitment to corporate sustainability naturally includes minimizing the environmental impact of each of our products. Our Design for Environment team (DfE) applies environmentally sensitive design standards to both new and existing Herman Miller products.

The DfE Design Protocol goes beyond regulatory compliance to thoroughly evaluate new product designs in four key areas:

- Material Chemistry and Safety of Input—What chemicals are in the materials we specify, and are they the safest available?
- Disassembly—Can we take products apart at the end of their useful life, to recycle their materials?
- Recyclability—Do the materials contain recycled content, and more importantly, can the materials be recycled at the end of the product's useful life?
- LCA—Have we optimized the product based on the entire life cycle?

Material Content

Layout Studio components are constructed from wood, steel, polyester, wool, plastic and other materials.

Layout Studio is 99 percent recyclable based on the availability of recycling facilities. Layout Studio comprises approximately 68 percent recycled material*:

- 38% Pre consumer
- 30% Post consumer

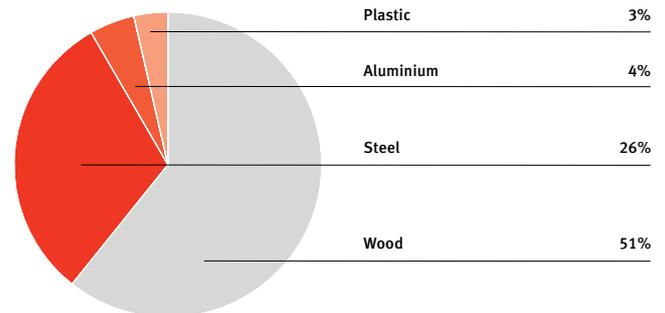
*Based on single fixed height desk.

Indoor Advantage Gold certification assures that furniture products support a healthy indoor environment by meeting strict chemical emission limits for volatile organic compounds (VOCs).

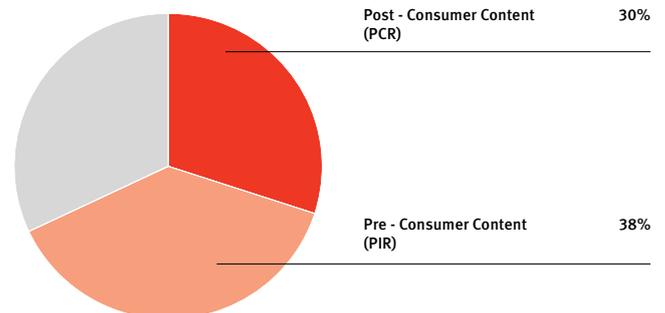
Herman Miller products can be disassembled with standard tools thereby allowing reuse, refurbishment, repair and recycling of components.

Plastic components ≥ 50g are marked with recycling codes where physically possible.

Materials Content



Recycled Content



Corporate Sustainability Policy

For more information on Herman Miller's Corporate Sustainability Policy and other environmental efforts, please visit: HermanMiller.com

Herman Miller's UK manufacturing site is certified to ISO 14001 (environment), ISO 9001 (quality) and OHSAS 18001 (health and safety).

This product can help you to achieve criteria towards LEED, BREEAM, SKA and WELL building certifications.

Supplier Excellence

At Herman Miller, we are committed to working closely with our suppliers to reduce our collective impact on the environment. We operate a successful closed-loop packaging scheme with key component suppliers. Wherever possible we segregate reusable packaging and pass it back to the supplier, who in turn reuses the packaging for future deliveries to Herman Miller.



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